WHAT WAS SAVED

IN TOTAL, THE 33 MILLS IN THE 2014 CLEAN BY DESIGN PROGRAM SAVED:

- **3 MILLION** tons of **WATER**
- **61,000 TONS** tons of **COAL**
- **36 MILLION** Kwh of **ELECTRICITY**
- **400 TONS** tons of **CHEMICALS**

**MONEY**

$14.7 MILLION

Payback time for the whole program of only 14 months.

**FINANCIALLY, THE PROGRAM DELIVERED:**

Annual return per mill averaged $440,000, with the top five mills saving more than $800,000.

Average percent water saved in each mill: **9%**
The top 5 mills saved more than **20%**

Average percent electricity saved in each mill: **4%**
The top 5 mills saved more than **6.5%**

Average percent coal saved in each mill: **6.5%**
The top 5 mills saved more than **10%**

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1 This electricity estimate is included in the coal estimate above but separated out as it is a specific point of interest for some readers.