

WHAT WAS SAVED

IN TOTAL, THE 33 MILLS IN THE 2014 CLEAN BY DESIGN PROGRAM SAVED:

3
MILLION
tons of **WATER**



61,000
TONS
tons of **COAL**



36
MILLION
Kwh of **ELECTRICITY**¹



400
TONS
tons of **CHEMICALS**



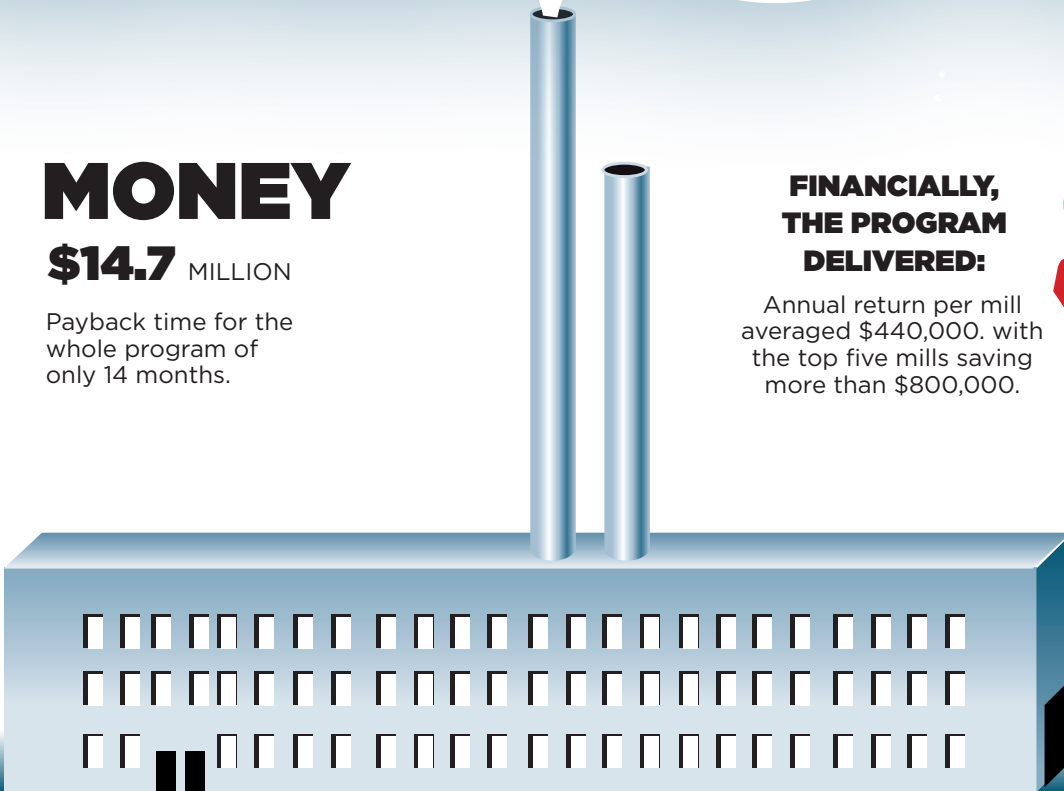
MONEY

\$14.7 MILLION

Payback time for the whole program of only 14 months.

FINANCIALLY, THE PROGRAM DELIVERED:

Annual return per mill averaged \$440,000, with the top five mills saving more than \$800,000.



Average percent water saved in each mill: **9%**
The top 5 mills saved more than **20%**



Average percent electricity saved in each mill: **4%**
The top 5 mills saved more than **6.5%**



Average percent coal saved in each mill: **6.5%**
The top 5 mills saved more than **10%**



¹ This electricity estimate is included in the coal estimate above but separated out as it is a specific point of interest for some readers.